

## INDUSTRY:

Chemical

## LOCATION:

Central Saskatchewan

## SCOPE OF WORK:

- Design & construction of ring-wall foundation with leak detection and an HDPE liner.
- Design & construction of 95' Diameter X 40' High sloped floor (crown down) with center-sump.
- Peaked roof with internal rafters and single column.
- Full internal tank blast & lining.
- External tank blast & paint.

## QUALITY:

- API 650 11<sup>th</sup> edition, Annex E and F.
- RT above API 650 requirements.
- Complete MPI of all floor welds, as per client specification.

## SCHEDULE:

Completed ahead of schedule.

## CONTRACT TYPE:

Fixed Cost

## SPECIALTY ITEMS:

- Hydrotest of tank in remote location.
- Water was piped from 1.6km away.
- Tank designed for product with an SG of 1.4.

## SAFETY:

0 Near Misses  
0 First Aids  
0 Recordables

## REFERENCE CONTACT:

Available Upon Request (MSA client)

## Project Number: MB139

